

AS 308L

SAW Wires

Stainless and Heat resistant steels



Classification

EN ISO	14343-A - S 19 9 L
AWS	A5.9: ER308L

Chemical analysis (Typical values in %)

C	Mn	Si	P	S	Cr	Ni
0.02	1.5	0.4	≤ 0.02	≤ 0.02	20	10

Packaging data

Packaging Type	B450
Diam(mm) / weight(kg)	25
2.4	●
3.2	●
4.0	●

AS 309L

SAW Wires

Stainless and Heat resistant steels



Classification	
EN ISO	14343-A - S 23 12 L
AWS	A5.9: ER309L

Chemical analysis (Typical values in %)

C	Mn	Si	P	S	Cr	Ni
0.02	1.8	0.4	≤ 0.02	≤ 0.02	24	13.5

Packaging data

Packaging Type	B450
Diam(mm) / weight(kg)	25
2.4	●
3.2	●
4.0	●

AS 316L

SAW Wires

Stainless and Heat resistant steels



Classification	
EN ISO	14343-A - S 19 12 3 L
AWS	A5.9: ER 316L

Chemical analysis (Typical values in %)

C	Mn	Si	P	S	Cr	Ni	Mo
0.02	1.6	0.4	≤ 0.02	≤ 0.02	18	12.5	2.5

Packaging data

Packaging Type	B450
Diam(mm) / weight(kg)	25
2.4	●
3.2	●
4.0	●

AS 347

SAW Wires

Stainless and Heat resistant steels



Classification

EN ISO	14343-A - S 19 9 Nb
AWS	A5.9: ER 347

Chemical analysis (Typical values in %)

C	Mn	Si	P	S	Cr	Ni	Nb
0.05	1.6	0.4	≤ 0.02	≤ 0.02	19.5	9.5	0.7

Packaging data

Packaging Type	B450
Diam(mm) / weight(kg)	25
2.4	●
3.2	●
4.0	●

LEXAL S 22 9 3 N

SAW Wires

Stainless and Heat resistant steels



Classification

EN ISO	14343-A - S 22 9 3 N L
AWS	A5.9: ER 2209

Chemical analysis (Typical values in %)

C	Mn	Si	P	S	Cr	Ni	Mo	N
0.013	1.6	0.4	≤ 0.02	≤ 0.003	23	8.8	3.2	0.15

Packaging data

Packaging Type	B450
Diam(mm) / weight(kg)	25
2.4	●
3.2	●
4.0	●