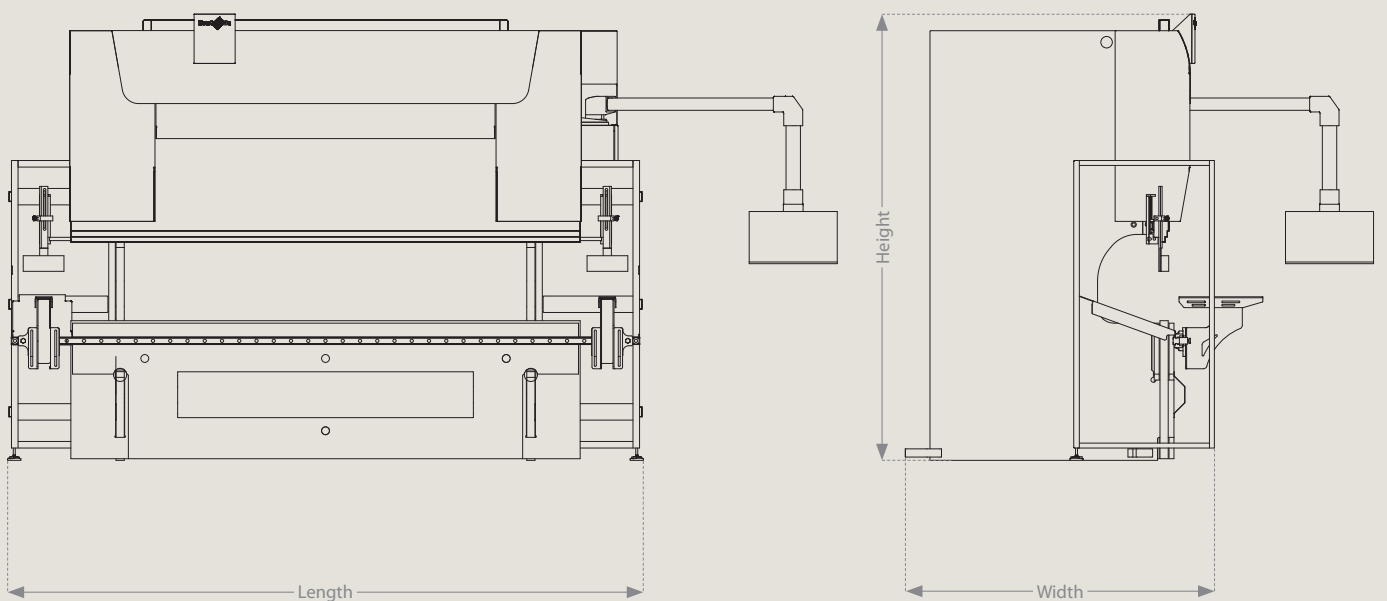


Technical Data

Xact Smart

| | Xact Smart 100/3100 | Xact Smart 160/3100 | Xact Smart 225/4100 | Xact Smart 300/4100 | |
|--------|------------------------|------------------------|------------------------|------------------------|----|
| Length | 3900 | 3920 | 4910 | 4950 | mm |
| Width | 1870 | 1880 | 1880 | 2060 | mm |
| Height | 2720 | 2720 | 2780 | 3130 | mm |



| Type | Xact Smart 100/3100 | Xact Smart 160/3100 | Xact Smart 225/4100 | Xact Smart 300/4100 | |
|----------------------------------|------------------------|------------------------|------------------------|------------------------|------|
| Tonnage | 1000 | 1600 | 2250 | 3000 | kN |
| Bending length | 3100 | 3100 | 4100 | 4100 | mm |
| Standard stroke | 200 | 200 | 200 | 300 | mm |
| Open height | 480 | 480 | 480 | 580 | mm |
| Distance between the side stands | 2450 | 2450 | 3420 | 3420 | mm |
| Throat | 400 | 400 | 400 | 500 | mm |
| Table width | 60 | 60 | 60 | 60 | mm |
| Max. backgauge range in X | 850 | 850 | 850 | 850 | mm |
| X-axis travel | 600 | 600 | 600 | 600 | mm |
| X-axis speed | 600 | 600 | 600 | 600 | mm/s |
| X-axis accuracy | 0,05 | 0,05 | 0,05 | 0,05 | mm |
| R-axis travel | 150 | 150 | 150 | 150 | mm |
| R-axis speed | 200 | 200 | 200 | 200 | mm/s |
| R-axis accuracy | 0,05 | 0,05 | 0,05 | 0,05 | mm |
| Z-axis travel | 1830 | 1830 | 2800 | 2800 | mm |
| Z-axis speed | 1000 | 1000 | 1000 | 1000 | mm/s |
| Max. Y-rapid traverse | 140 | 140 | 140 | 100 | mm/s |
| Max. Y-working speed | 10 | 10 | 10 | 9 | mm/s |
| Y-axis accuracy | 0,01 | 0,01 | 0,01 | 0,01 | mm |
| Oil capacity | 250 | 250 | 350 | 425 | l |
| Main motor power | 7,5 | 11 | 15 | 22 | kW |
| Weight | 9 | 10,5 | 15 | 20 | t |

The right to make changes to dimensions, construction, and equipment is reserved. ISO-9001-certified.

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